

D5633-1 TOW STEP

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
OR
6061-T6/T62/T651 ALUMINUM PLATE
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5633-1" AND S/N PER DART QSI 044 6.3
USE MAX DEPTH 0.010 WITH MIN TOOL RAD 0.010
- 7) WEIGHT: 0.62 lbs
- 8) ENGRAVE DART LOGO AS SHOWN, USE MAX DEPTH 0.010 WITH MIN TOOL RAD 0.010
- 9) ALL NON-DIMENSIONED FEATURES PER CAD FILE "D5633-1-REV.B.STEP"

RELEASED
2021 OCT 06
HR ECR 21-278 4P

APPROVED

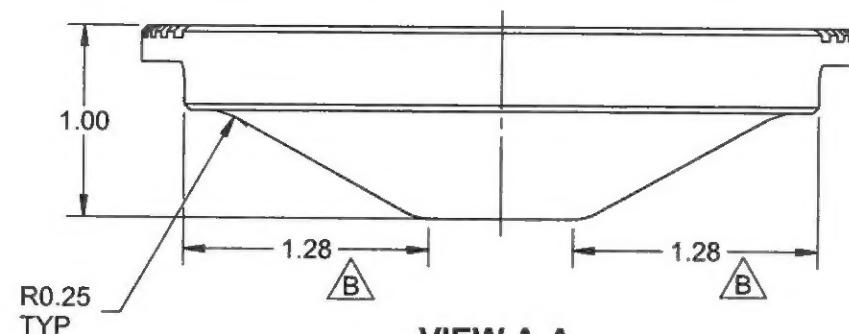
B	UPDATE D5633-1 GROUND HANDLING SLOT DIMENSION (ECR 21-278)	SAD	21.09.30
A	NEW ISSUE	ZF	18.05.24
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	REV. B	
MFG. APPR.	JFS	DRAWING NO.	
APPROVED	CP	D5633	SHEET 1 OF 2
DE APPR.	CP	TITLE	SCALE
DATE	21.09.30	TOW STEP	NTS

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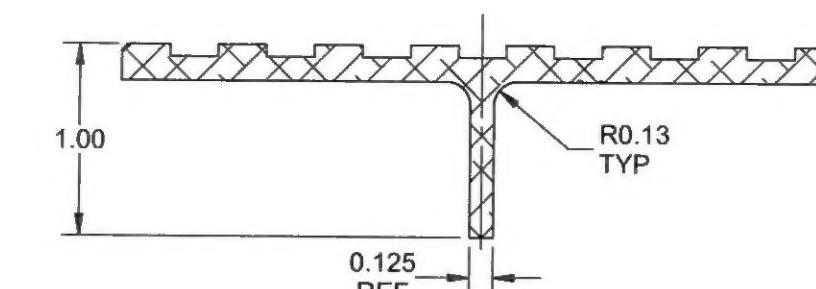
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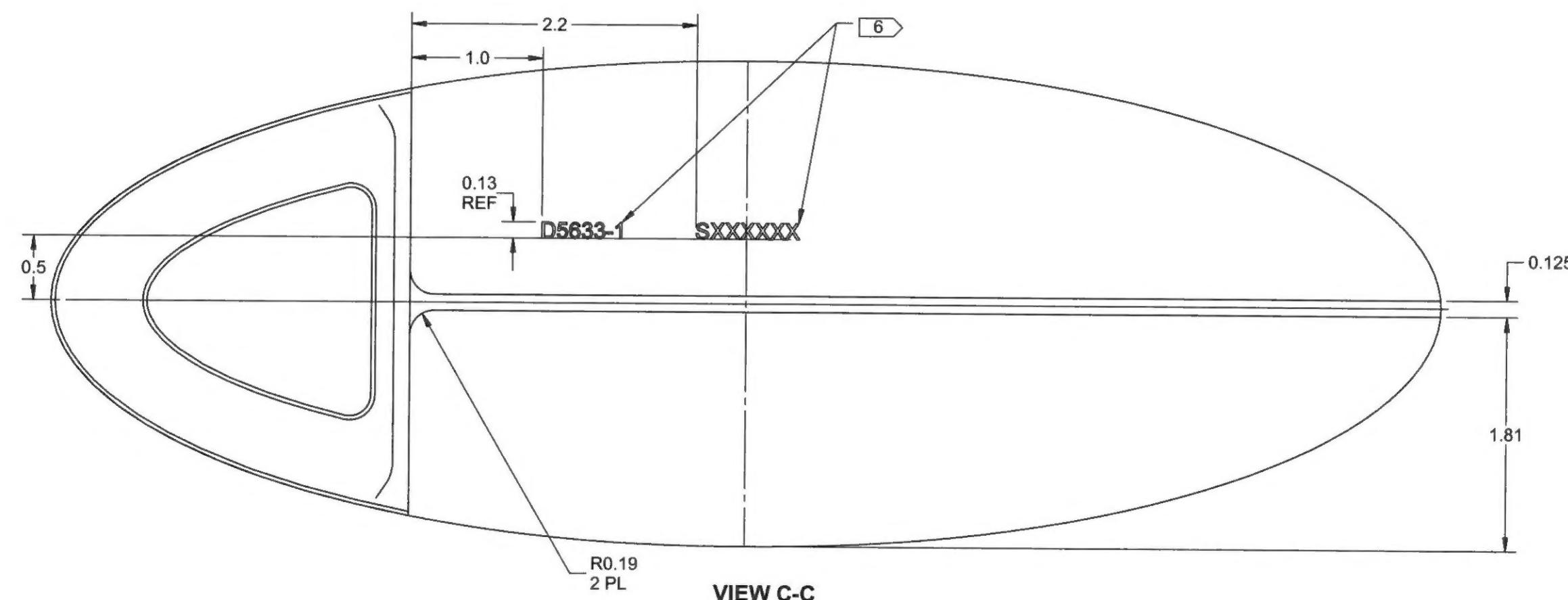
VIEW A-A



SECTION B-B

C

C



VIEW C-C

B

B

A

A

RELEASED

2021 OCT 06 *dp*

APPROVED

DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	
MFG. APPR.	JFS	D5633	
APPROVED	CP	REV. B	
DE APPR.	CP	SHEET 2 OF 2	
DATE		TITLE	SCALE
21.09.30		TOW STEP	
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